

8 | 7 | 6 | 5 | 4 | 3 | 2 |

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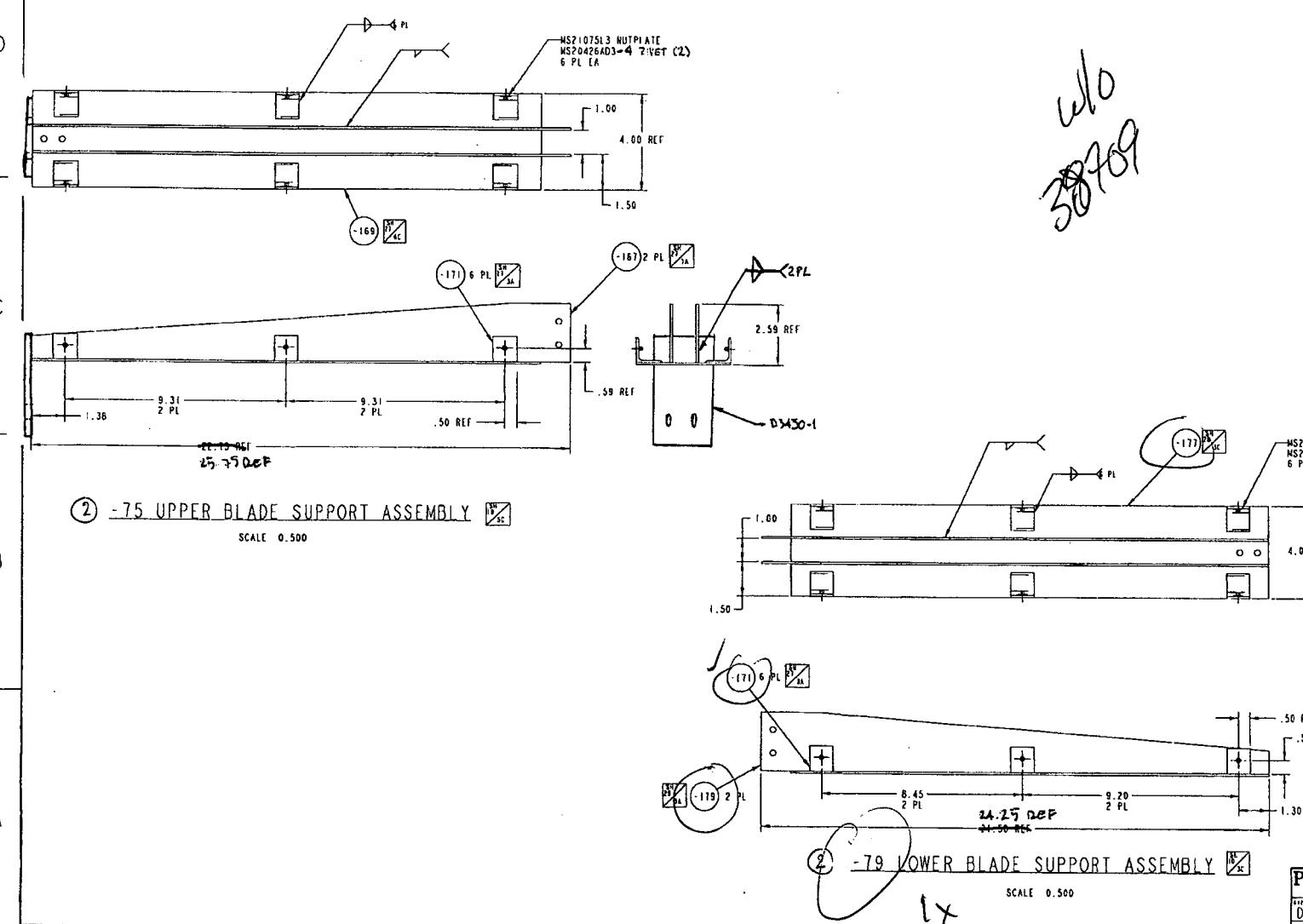
6

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2)) INSTALL
ADTOR
HWT

② - 75 UPPER BLADE SUPPORT ASSEMBLY

SCALE 0.500

2 - 79 LOWER BLADE SUPPORT ASSEMBLY

SCALE 0.5

PREMIER AVIATION, INC.
1000 Aviation Parkway, Grand Prairie, Texas 75052

ORIGINAL

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38709

Part Number: PB674300179

Job Number:



Seq. #: Machine Or Operation:

Description :

14.0 QC5 INSPECT WORK TO CURRENT STEP



8/29/08 (f)

Comment: INSPECT WORK TO CURRENT STEP

15.0 PACKAGING 1 PACKAGING RESOURCE #1



(X)

Comment: PACKAGING RESOURCE #1

ID & STK

8/29

SP

16.0 QC21 FINAL INSPECTION/W/O RELEASE



08/04/30 (f)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-04-30

Process Sheet

30 min

29/04/2008

S.48 10.50

#1 318.9 F

#PB674300179

#338709 F

#

F

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38709

Part Number: PB674300179

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

ACID ETCH AND ALODINE PER QSI005

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

POWDER COAT-GREEN SANDTEX
PER QSI 005

m/02316

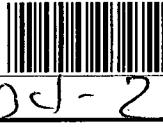
Fx

08/04/29

①

10.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-04-29

⑩

11.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

DRILL & COUNTERSINK HOLES
INSTALL NUTPLATES
PER DWRG B67-43001 REV.B1

EB08/04/23

⑥

12.0 MS21075L3

Nutplate

Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Nutplate

M107279

EB08/04/23

13.0 MS20426AD34

RIVET

Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
RIVET

M105978

EB08/04/23

Date: Monday, 21/04/2008 3:07:38 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: PB67-43001	
Job Number	: 38709		Part Number	: PB674300179	
Estimate Number	: 10804		Drawing Number	: PB6743001179	
P.O. Number	:		Project Number	:	
This Issue	21/04/2008	S.O. No. :	Drawing Revision	:	
Prsht Rev.	: NC		Material	:	
First Issue	/ /	Type : SMALL /MED FAB	Due Date	28/04/2008	Qty: 1 Um: Each
Previous Run	: 38702				
Written By	:				
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PB6743001177	Short Support Plate
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Long Support Plate <i>B38706 338706</i> <i>PL 08-04-24</i>
2.0	PB6743001171	Mounting Plate
		Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s) Mounting Plate <i>338703 338703</i> <i>PL 08-04-24</i>
3.0	PB6743001179	Short Sside Plate
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Long Side Plate <i>338707 338707</i> <i>PL 08-04-24</i>
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
		Comment: LARGE FABRICATION RESOURCE 1 <i>PL 08-04-24</i>
		WELD PER DRWG B67-43001 REV.B1
5.0	QC9	VISUAL WELDING INSPECTION
		Comment: VISUAL WELDING INSPECTION <i>PL 08-04-24</i>
6.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP <i>PL 08-04-24</i>